

## **Absolute Scanner AS1**

### Key features

The combination of Absolute Scanner AS1 and Leica Absolute Tracker offers the perfect match to ensure hundreds of millions of accurate points on virtually any surface, from matte black to highly reflective, even carbon fiber all without any special preparation.

### High accuracy

Measurement accuracy to within just 50 microns.

### High-density data

Collect up to 1.2 million points per second (300 lines per second).

### Large scale measurement

High-performance measurement at up to 30 metres from the tracker.

### User-friendly design

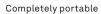
Programmable Quick Access Buttons allow easy switching between measurement modes and execution of macros and other software functions.

### Automation ready

Fewer scan passes and higher speed data collection make AS1 our fastest automated laser scanning solution yet.

Direct digital I/O allows robot movement and scanning tasks to be managed by the scanner controller.

Modular scanner concept allows for easier and faster serviceability.



Lightweight design of the scanner carries through to the controller, which can be mounted directly on the tracker stand.

### Cross-platform scanning

Compatible with both Absolute Tracker and Absolute Arm measurement, with no realignment required when switching.

### SHINE performance

Maximum frame rate, maximum scan width and full scanning performance whatever the surface with Systematic High-Intelligence Noise Elimination. Go from glossy black to matte white to shiny chrome and all the way back in a single scan pass with no need to change the default scanning setting and no reduction in performance.

### Real-time monitoring

Fully compatible with HxGN SFx | Asset Management, which allows users to securely monitor and manage tracker and scanner performance and location data in real time.



# Leica Absolute Tracker AT960 with AS1



### Length measurement (length test)

Measurement distance	AT960		AS1	
	Typical	MPE	Typical	MPE
5 m	±32 μm	±64 μm	±25 μm	±50 μm
10 m	±53 μm	±106 μm	±25 μm	±50 μm
20 m	±96 μm	±191 μm	±25 μm	±50 μm

Other accuracies			
Absolute angular performance e <sub>T</sub> <sup>1)</sup>	±15 μm + 6 μm/m		
Length measurement AS1 E <sub>Uni:ODR:LT,MPE</sub>	±50 μm		
AIFM absolute distance performance	±0.5 μm/m		
Dynamic lock-on	±10 μm		
Inclination sensor	±1.0 arcsec		
Orient to gravity $\mathbf{U}_{\mathbf{Z}}$	±15 μm + 8 μm/m		
Timestamp accuracy	< 5 μsec		

### Portable versatility

Designed for easy portability, the AT960 is lightweight and ergonomic, while hot-swappable battery operation allows manual scanning to move quickly and easily between quality room and shop floor as needed.

### Unbeatable accuracy

The tracker's AIFM and the AS1 scanner allow for non-contact measurement accuracy to within just 50 microns at a distance of up to 30 metres.

### Multi-range measurement

Choose the right model for your application, whether you need no more than 5 metres between your tracker and automation setup or full-range high-accuracy reflector measurement at up to 80 metres from the tracker.

### Intelligent zoom

The multiple zooming lenses of the built-in mini variozoom camera account for distance to the 6DoF sensor. This delivers a constant clear image of the LED target configuration that allows for improved system orientation accuracy over larger distances.

#### Accelerated data

With the AS1 laser scanner, the AT960 can collect up to 1.2 million points every second at a market-leading 300 lines per second.

### Automation ready

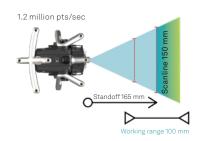
The AT960 is fully ready for automated inspection, assembly and production within a robotic setup when paired with the AS1 and the scanner controller's direct digital input/output functionality.

### 24-month warranty

As standard on all Absolute Tracker systems.

### Worldwide service

Our network of Hexagon service centres around the world can provide local support and servicing for trackers and all compatible sensors.



All accuracies stated as Maximum Permissible Error (MPE). Typical values half of MPE.

 $^{\eta}$  Angular Performance Transverse  $e_{r}$  according to ISO 10360-10:2016 Annex E, with respect to an MPE for the Location Error (L\_Dia\_266PBR-LITMPE) in accordance with chapter 6.3 of ISO 10360-10:2016 of 30  $\mu m$  + 12  $\mu m/m$ .

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Our technologies are shaping urban and production ecosystems to become increasingly connected and autonomous – ensuring a scalable, sustainable future.

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